

# Test weld

## breakdown of the tests

Customer:			
Producer:			
Inspection body:		Number of pieces:	
Subject:		Dimension:	
WPQR No.:		WPS:	
Sample No.:		Joint / weld type:	
Parent metal (group):		Process:	
Heat:		Position:	
Filler metal:		Welder:	
Referenced documents:			

Test	Number	Standard - conditions
Transversal tensile test		
Tensile test of filler metal - longitudinal		
Tensile test of parent metal		
Impact test	WM	
T = °C	HAZ	
Bend test	face + root	
Ø mandrel = x t = mm	side	
angle =	longitudinal	
Hardness test HV 10		
Macrosection test	+ foto	
Microstructure test	+ foto	
Spectrometric test of filler metal		
Corrosion test		
Ferrite content in austenite by EMG method		
Ferrite content in duplex by manual counting		
Fracture test		
NDT - visual test VT		
NDT - penetration test PT		
NDT - ultrasonic test UT		
NDT - radiographic test RT		

Presence of the inspector in destructive tests	<i>(name, mobil)</i>
Test report language	
Number of report	
Test specimens after the test required to return	